



Fig 4

Note that distance 'D' depends on the width of the parting off tool. If this is  $\frac{1}{16}$ " wide the dimension 'D' is:-

$$\text{Tool width} + \text{Wheel boss} + 2 \times \text{Machining allowance (2 x 5thou)} \\ = 0.0925 \text{ say } 0.100$$