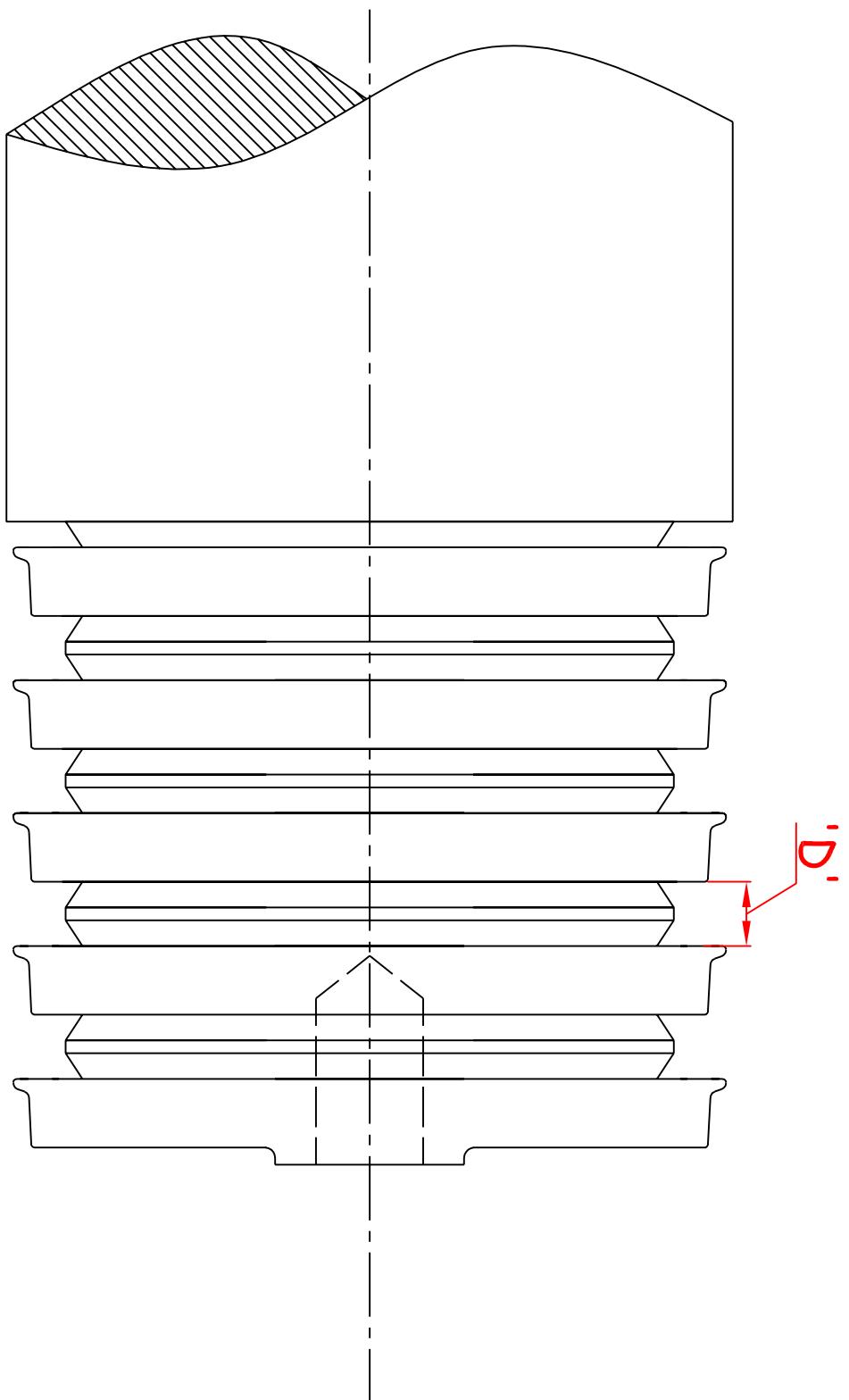


Fig 4



Note that distance 'D' depends on the width of the parting off tool. If this is $\frac{1}{16}$ " wide the dimension 'D' is:-

Tool width + Wheel boss + 2 x Machining allowance (2 x 5thou)
= 0.0925 say 0.100