

Fig 5a

A split or ring  
chuck,  
home made to suit

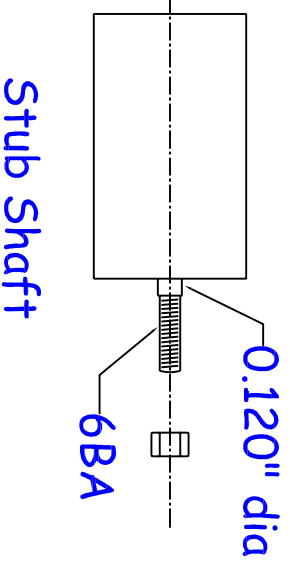


Fig 5b

A stub mandrel, also  
home made to suit

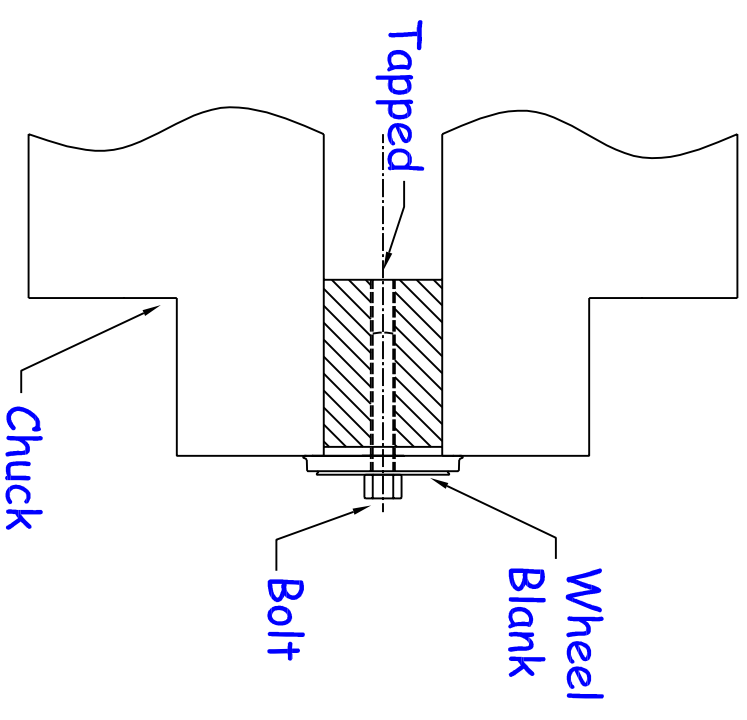


Fig 5c

Bar in chuck, centre  
drilled & tapped,  
blank held against  
chuck jaw faces  
with 6BA bolt